

URBAN "AKS 1400 ETL" 4-HEAD VERTICAL WELDING MACHINE**Item # WM-230114 - Lot # 201**

Current Bid:	\$0	Reserve Not Met
End Time:	Auction Closed (4/24/2025 3:55PM EST)	
Brand/Model:	URBAN "AKS 1400 ETL"	
Year MFG:	1996	
Machine Type:	4-HEAD VERTICAL WELDING MACHINE	
Serial #:	14336	
Elect./Voltage:	220/380 V, 50 Cy, 3 Ph.	
Location:	ZEELAND, MI	
Dimensions:	0" L x 0" W x 0" H	
Weight:	5515 Lbs.	
Comment:	An older workhorse machine!	

Description:



Detail Specification Sheet

URBAN AKS 1400 ETL Vertical 4-Point Welding Machine

Vertical 4-Point Welding Machine for welding of vinyl profile angles of 90° with heated welding bead restriction of 2 mm. Quick-change of outer contour limiters through screwless backstop system ensures flexible production process. Clamping cylinders adjust automatically to required profile height.

Automatic adaption of fusing time to different profile cross sections. Compensation welding system allows welding of profile bars with cutting tolerance of up to + 3 mm. Parallel thrust procedure of welding carriages to increase corner strength.

Easy profile insertion through preselection of insertion position for upper & lower welding heads.

Specifications:

- For 4-Corner, Diagonal (Required for transoms) & Prefinished T-Element Welding.
- Min. frame/sash size 310 x 340 mm (12.20" x 13.39").
- Max. frame/sash size 1,590 x 2,560 mm (62.60" x 100.79").
- Max. fixture/profile height 110 mm (4.33").
- Weld seam limitation 0.2 mm (0.008")

Equipped with:

- Stainless steel blades & Heated crush plates.
- Control, with Electronic positioning.
- Discharge function.

Final Remove Date: 5/9/2025

Contact: **Kevin Welker** - (877) 580-5844 ext. 316 - kevin.welker@exfactoryauctions.com